



PUDDLE FLANGE INSTALLATION INSTRUCTIONS

- 1 Prepare the pipe for installation by cleaning with a cloth. Visible scratch marks on the pipe surface around where the Puddle flange will be fitted must be removed. Concrete pipes can be sealed using a cement mortar wash.
- 2 Install the puddle flange onto the pipe. The Puddle flange will need to be stretched over the pipe and pushed into position. A soap and water solution can be used to aid this procedure.
- 3 Place the clamping bands around each side of the puddle flange and tighten to 60 in-lb torque.
- 4 Cover the Puddle flange with a minimum of 2 inches of concrete on all sides of the Puddle Flange. Please note that a waterproof concrete should be used to ensure a water tight seal.

